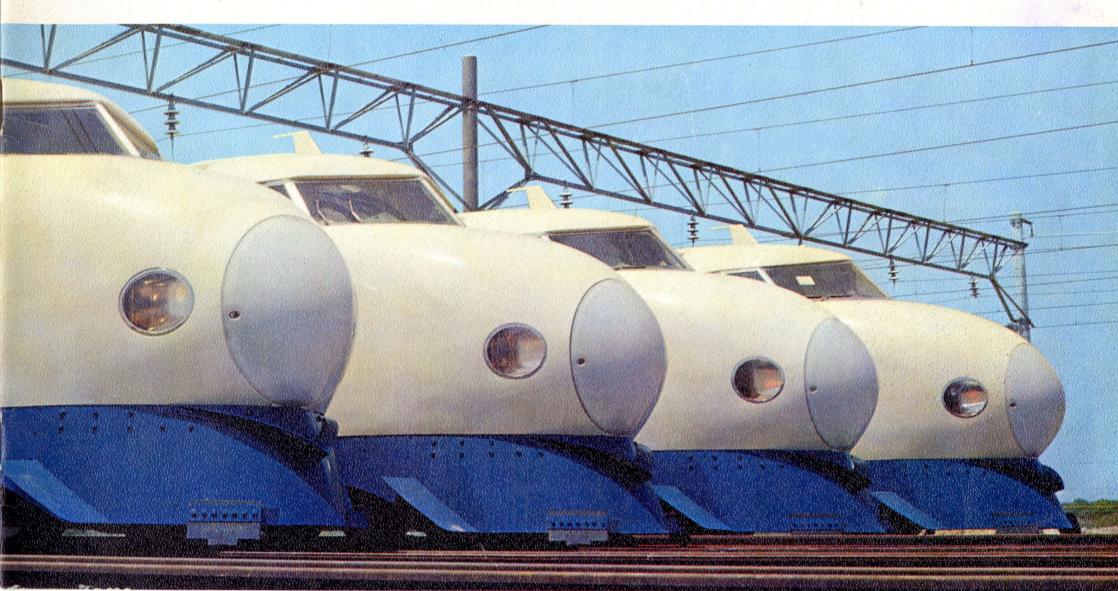
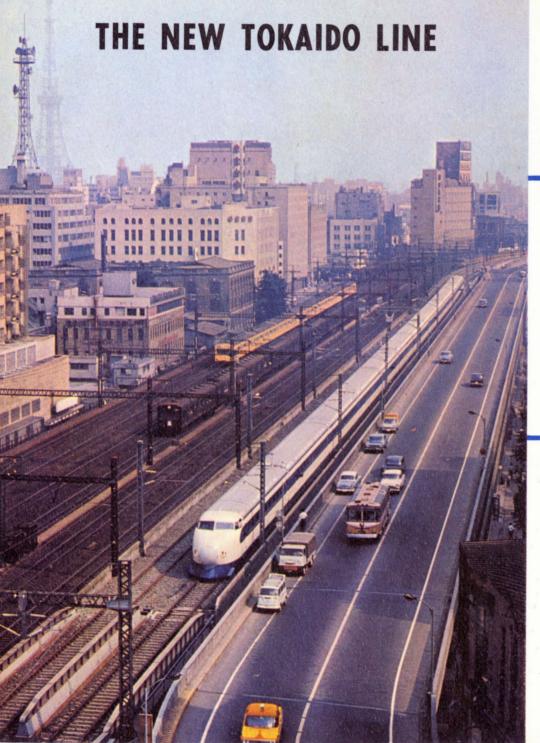
THE NEW TOKAIDO LINE



JAPANESE NATIONAL RAILWAYS



I. How the New Tokaido Line Came About

Revival of Pre-war Plan for a New Trunk Line

A plan for a standard-gauge "bullet" train to connect Tokyo with Osaka in 4.5 hours, or Tokyo with Shimonoseki in 9 hours, was discussed even before World War II —a 15-year project, to extend from 1940 to 1954. Work actually began on the New Tanna Tunnel, though it had to be suspended because of the war.

The "new trunk line" then dreamed of has now come true, 20 years later, with the debut of super-express trains, named "Hikari" (Light), which operate between Tokyo and Shin-Osaka at a top speed of 200 km/h (125 mph).

This, naturally might not have been realized had it not been for the remarkable post-war growth of the national economy, and a corresponding increase in traffic demand.

CONTENTS1.How the New Tokaido Line Came About111.Services on the New Tokaido Line2111.Fixed Installations and Rolling Stock14IV.Safety Precautions16V.Chronology22Timetables and Tariffs24

The Tokaido Line, the Main Artery of Japan

Old Tokaido Line Saturated

The areas lying along the Tokaido Line are the economic and cultural centers of the nation, with 40% of the total population and 70% of the industrial output concentrated in this belt. The old Tokaido Line has naturally been playing a vital role carrying as much as 25% of JNR's total freight and passenger traffic, on its route, which is less than 3% of the total network. How far, with its limited transport capacity, could it stand the ever increasing traffic —annually increasing at rates of nearly 8% of passengers and 5% of freight, more than the average system-wide rate of increase?

To meet this situation, JNR made many improvements so that more trains could be operated, and schedules were increased from 90 to 120 passenger trains and 60 to 70 freight trains, one way, per day. This must be called "excessive" on the basis of the generally accepted maximum of 120 trains one way over a double track such as the Tokaido Line.

On the section between Tokyo and Osaka an expressway is under construction, part of which, has already been completed between Nagoya and Kobe. However, traffic increases in the future will mostly be borne by the Tokaido Line, as the shift of traffic from the railway to this expressway is estimated at the most to amount to only 10% of passengers and 5% of freight.

A new double-track railway line along the Tokaido route was thus born out of imperative necessity.

Trend of Traffic Volume on the Tokaido Line

Classification	Passengers carried (in 100 million passenger - km)		Froight carried (in 100 million ton- km)			
ation Year	Passen - ger - km	Index	Ratio to nation- wide haulage	Ton-km	Index	Ratio to nation- wide haulage
1956	233	100	24%	107	100	23 %
1957	241	103	24	110	102	23
1958	254	109	24	103	96	23
1959	279	120	24	112	105	23
1960	309	133	25	123	115	23
1961	335	144	26	136	127	24
1962	362	156	26	131	122	23
1963	390	167	26	134	125	23

Trend of the Number of Trains operated on the Tokaido Line (one way)

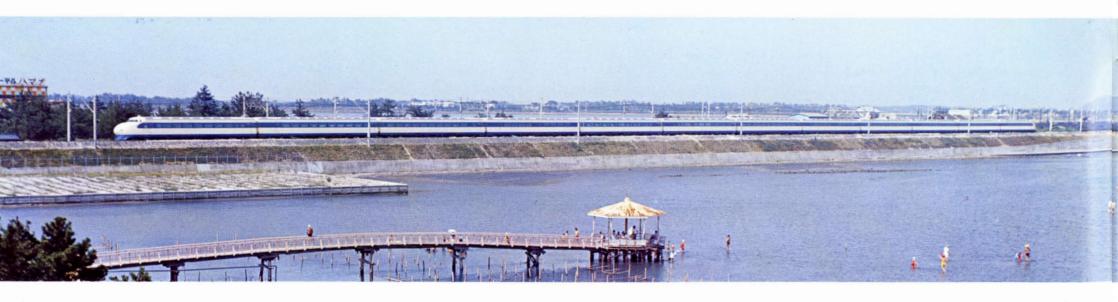
Section		Passenger trains	Freight trains	Total
Kozu-	Oct. '56	71	43	114
Odawara	., '57	83	46	129
(One way)	,, '58	84	45	129
	,, '59	94	46	140
	,, '60	99	53	152
	" 61	127	59	186
	" 62	128	65	193
	Apr. '63	128	65	193
Kusatsu-	Oct. '56	63	56	119
Kyoto	" '57	75	56	131
(One way)	" '58	76	54	130
	., '59	85	59	144
	,, '60	89	63	152
	" '61	110	66	176
	" '62	122	76	198
	Apr. '63	122	76	198

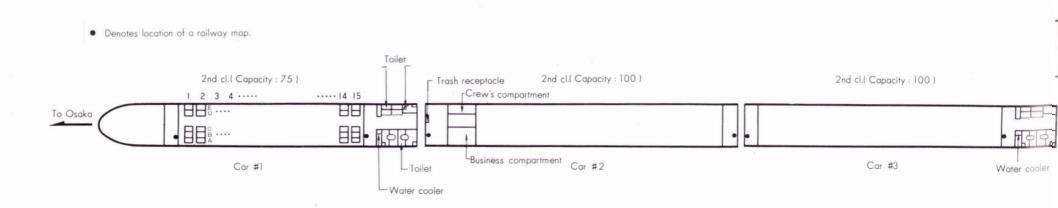
Present Status of the Tokaido Route

				Value of Manu-
	Area	Population	Income Dis-	factured Goods
		(October 1,1962)	tribution(1961)	transported(1962)
	(in km²)	(in thousands)	(in thousand	(in thousand
			million yen)	million yen)
Nation-wide	369.082	95,178	14,196.4	17.662.8
Tokaido route	61.082	42.345	8.227.3	12.407.7
Ratio	16.5 %	44.5 %	56.6 %	70.2 %

1

II. Services on the New Tokaido Line





Comparison of Seating Capacity

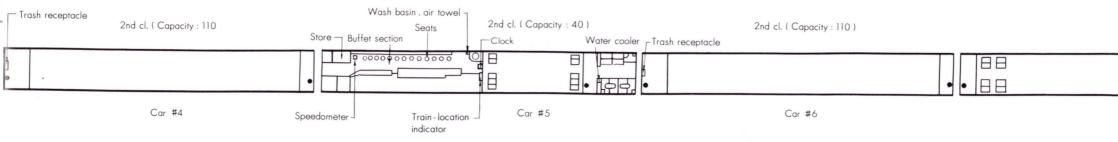
	Super-express or limited ex- press on the new line.	Tsubame-type limited express on the old line.
1st class	132 seats (13%)	174 seats (28%)
2nd class	855 seats (87%)	444 seats (72%)
Total	987 seats (100%)	618 seats (100%)

Transport Capacity to Increase Radically

Initially the New Tokaido Line can carry, together with the old line, approximately 56,000 passengers a day, representing an increase of 16,000 passengers, or 40% more than before.

The seating capacity of each train on the new standard gauge line is 987, including both 1st and 2nd classes, as against 618 in the "Tsubame-type" limited express on the old line, which shows an increase of 60%.



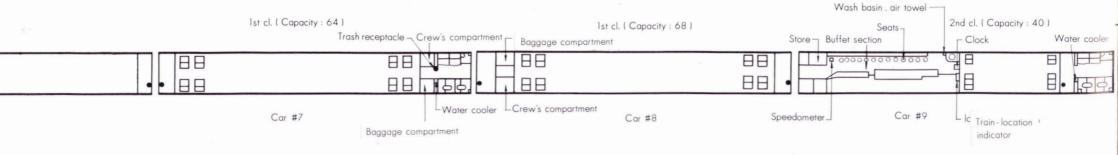


Passenger Service



In the initial stage of operation, passenger trains only—super expresses and limited expresses—will be in service. The Tokyo–Osaka route, 515 km (320 miles), will be covered in 4 hours by the super express trains which stop at two points Nagoya and Kyoto, and in 5 hours by the limited express train which stops at all 10 intermediate stations.

As the roadbed of the new line settles down, the running time will be shortened to 3 and 4 hours respectively.



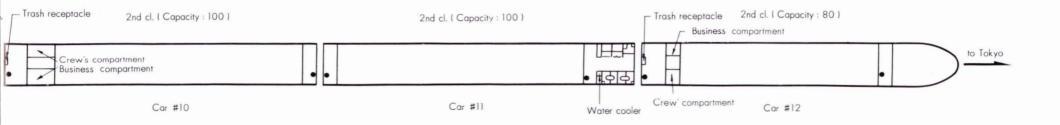


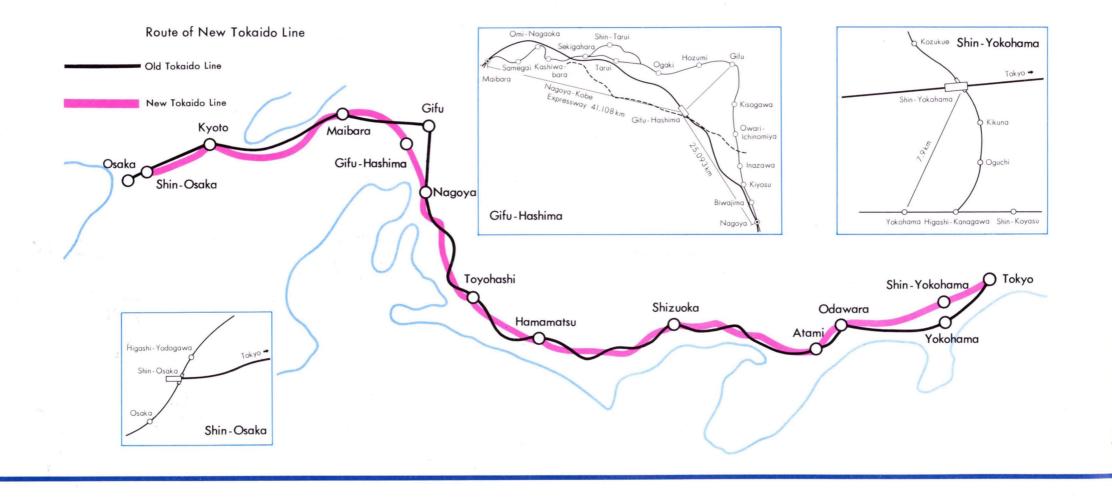
Fare and Charge

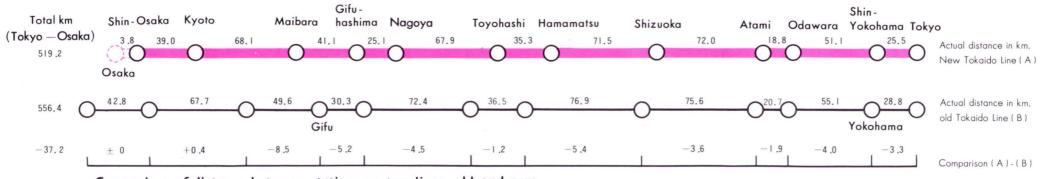
Starting Point of the New Tokaido Lines, of Tokyo Station

Basic fares on the new line are the same as on the old line. Limited express charges, are classified as A, B, and C according to the train-running time. Class A is for trains which run between Tokyo and Shin-Osaka in 3 hours, class B in 4 hours and the C in 5 hours; hence, for the time being only, Class B and Class C charges are applicable(Refer to Tables of Fares & Charges on page 24).





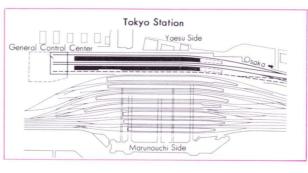




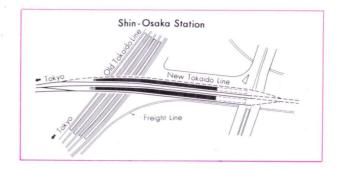
Comparison of distance between stations on two lines, old and new

(The figures shown on the old line represent fare-calculating kilo-meterage.)

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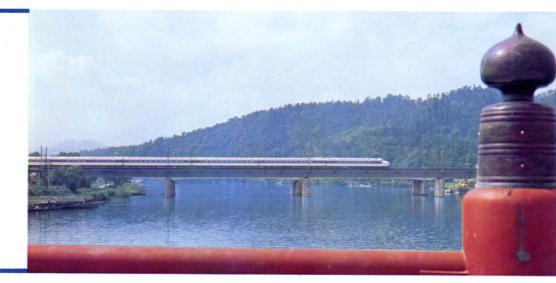


Sale of Limited Express Tickets



For passengers traveling on the New Tokaido Line, two kinds of tickets, the basic fare ticket and the limited express ticket, are required, regardless of whether they take the SuperExpress Hikari or the Limited Express Kodama.

The limited express tickets, as in the case of the old line, are sold three weeks in advance at the offices of the Japan Travel Bureau and Nippon Travel Agency, and one week in advance at any JNR station.



Tokyo Station





Shin-Yokohama Station

Odawara Station



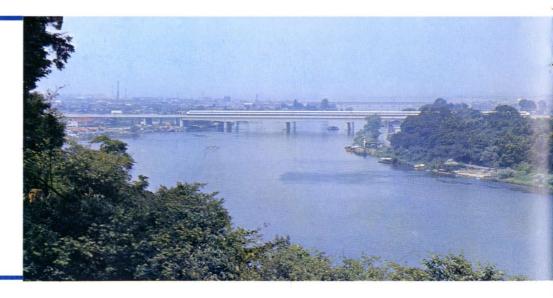
Atami Station



Stations

There are 12 stations in all on the New Tokaido Line, including the two terminals of Tokyo and Shin-Osaka. The intermediate stations are Shin-Yokohama, Odawara, Atami, Shizuoka, Hamamatsu, Toyohashi, Nagoya, Gifu-Hashima, Maibara and Kyoto.

Stations, other than Shin-Yokohama, Gifu-Hashima and Shin-Osaka, are located adjacent to the stations on the old line. Even though Shin-Osaka station is not adjacent to Osaka Station it is on the old line and has convenient facilities for interchange of passengers between the new and the old lines. Escalators have been installed at Tokyo, Atami, Nagoya, Kyoto and Shin-Osaka stations. Information boards, ticket windows and gates (wickets), and even ash trays have all been made to an uniform design, and can be easily distinguished from those of the old line.



Maibara Station

Kyoto Station

Shizuoka Station







8

Hamamatsu Station









Shin-Osaka Station



Station Names and Locations

Station	Location	Track
Tokyo	Added to the existing station with connecting passages to the old station.	Elevated
Shin-Yokohama	Newly built between Kikuna and Kozukue, with an overpass to con- nect with a new station built on the	,,
Odawara	Yokohama Line. Added to the west side of the old station. Connection is made by an underpass.	
Atami	underpass. "	
Shizuoka	Added to the south side of the old station building, and connection is made by an overpass.	"
Hamamatsu	On the south side of the old station. connected by an overpass.	"

Station	Location	Track
Toyohashi	On the south side of the old station, connected by an overpass.	Ground level
Nagoya	Built on the west side of the old sta- tion, connected by underpasses.	Elevated
Gifu-Hashima	Newly built in Hashima City.	
Maibara	On the Lake Biwa side of the old station, connected by an overpass.	Ground level
Kyoto	On the south side of the existing sta- tion, connected by an overpass.	Elevated
Shin-Osaka	Newly built between Higashi-Yodo- gawa and Osaka to serve both the	
	old and the new line. Three sto- ried, with a concourse provided on the second floor for connection be- tween the old and new line.	

Accommodation

All trains—super expresses and limited expresses—consist of 12 coaches, two 1 st-class and ten 2nd-class, of which two are of buffet-passenger r combination type. Since the new standard-gauge track is about 37 cm (14 in.)broader, railcars are 42 cm (16 in.) wider, 10 cm (2 in.) higher and 5 m (16.5 ft.) longer than those of limited express trains on other lines.

Cars are all air-conditioned and made sufficiently air-tight for protection against sudden changes in air pressure inside cars when entering tunnels at high speed.

Three-Face Mirror in Toilet







Emergency Bell

11



Wash Basin & Air Towel







III. Fixed Installations and Rolling Stock

Fixed Installations

14

Tunnels (over 2 km)		Tunnels (over 2 km)	
Name	Length (m)	Name	Length (m
Shin - Tanna	7.959	Makinohara	2.917
Nangoyama	5,170	Sekigahara	2.810
Otohayama	5.008	Nihonzaka	2,198
Kambara	4,934	Sakanosaka	2.713
Yui	3,993	Higashiyama	2.094
Izumigoe	3,193	Okitsu	2.023

Principal Tunnels

Principal Bridges

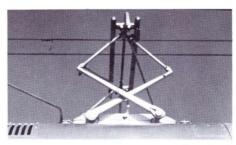
Bridges		Bridges	
Name	Length (m)	Name	Length (m
Fujigawa	1.373	Sagamigawa	668
Kisogawa	1.001	Abekawa	595
Oigawa	987	Nagaragawa	571
Tenryugawa	901	Hamana No. 3	505
Yasugawa	748	Ibigawa	489

In supporting large-type rails of a new design, prestressed concrete sleepers are used. Rails are welded together into lengths of 1.500 m (about one mile). These rails are again joined together by expansion joints, which are designed for smooth riding.

The road bed is, for the major part, an embankment or bridge-type elevated structure, so as to keep the railway line on a separate level from roads, water ways or other railway lines. There is not one grade crossing on the entire route.

The longest tunnel is the New Tanna Tunnel which is 7,959 m in length. This tunnel was completed in $4\frac{1}{2}$ years, making a striking contrast with the old Tanna Tunnel which took as long as 16 years to complete.

The longest bridge on the new line is the Fujigawa Bridge (1,374 m long), 145 m longer than the Aganogawa Bridge (1,229 m long) on the Uetsu Line, which used to be the longest of all the JNR bridges.



Pantograph



Scene of Rail Laying

Roadbed and Track

A server the langely Alex + 102.0 L

Elevated track structure	 Aggregate length: About 103.8 km, (64 miles) excluding station structures.
5	·····About 21 km(13 miles) in aggregate total length.
Tunnels	About 68.2 km (42 miles) in aggregate total length.
Gauge	Standard gauge of 1,435mm (4' 8½ '')
Rail weight	53.3 kg/m.
Rail length	1,500 m or about1 mile(long weld - ed rail)
Sleepers	Prestressed concrete sleepers.
Rail fastening	Double elastic fastening.
Turnouts	Movable nose turnout (Permissible speeds are 200 km/h when going straight and 70 km/h when diverg- ing).
Radius of curvature (standard)	2,500 m (0.7 degree) minimum.
Maximum cant	
Maximum grade	the grade section is less than 1,000 m in length).
Center-to-center distance betwe	
tracks except in yards	

Electric Installations

25 kV a.c. at 60 cps.
-5,000 mm \pm 100 mm above roil surf ace.
Compound catenary with composite wire adjuster.
Concrete poles and steel pipe poles with cantilever brackels.
25 places. Total capacity 30,000 kVA. Substations are unmanned and are remote-controlled from Tokyo.

Data on Rolling Stock

ing Stock	Color: Outsides are two-tone, ivory white and blue. Inside, golden yellow for 1st class and silvery gray for 2nd class coaches. Seat arrangement: 1st class 2 reclining seats in a row on each side with an aisle inbe- tween. 2nd class	Truck: High-speed 2-axle bogie. Weight: About 60 tons with passengers loaded to full seating capacity. Power output: 8,160 kW for the 12-coach train. Electric system: Two permanently coupled cars form one electrical unit. Silicon rectifiers and DC traction motors. Operation system:	disc brake for lower speeds. Principal equipment: Main transformer 1,550 kVA, Silicon rectifier 1,627 kW, Traction motor
	Seating capacity:	Silicon rectifiers and DC traction motors.	fixed. Toilet and washroom facilities are in-

Rolling Stock

The railcars for the New Tokaido Line are equipped with large-sized traction motors on all axles.

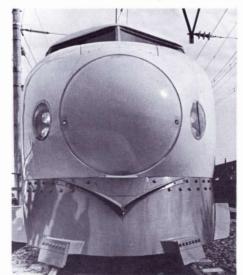
Electric current of 25 kV a.c. at 60 cps which is collected from the trolley wire by the pantographs is stepped down to 1.5 kV or less by main transformer and converted into d.c. by silicon rectifiers.

Since the new line is standard-gauge, cars are wider than those of the old line. They are 5 m (16 ft) longer. Each train consisting of 12 coaches is 300 m. (about 330 yards).

Both ends of the train are streamlined so as to reduce air resistance; the nose, ball-shaped acrylic plastic, glimmers with light from the head lamps fitted on both sides. In the space under the motorman's cab are housed the receiver of the ATC system, train radio equipment, air-conditioning apparatus, and other devices.

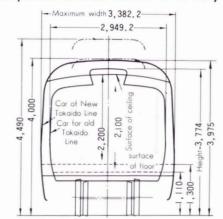
A toilet and a washroom are installed on every other car. Filth or flushed water is contained in the receptacle under the floor and dumped out at the depot. This system of night-soil disposal adopted on the New Tokaido Line trains is the first of its kind in the world.

Ball-Shaped Nose of Train



Discharge Tank

Comparison of Cross-section of car body



IV. Safety Precautions

Truck (bogie)

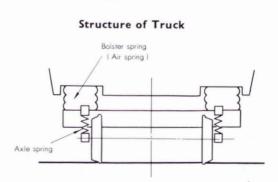
In the construction of the New Tokaido Line, the best of Japan's technology and JNR's experience were fully utilized. In Consequently, it has been made quite feasible to run trains even at 250 km/h (159 mph). However, actual scheduled speed is held down to 200 km/h (125 mph) at the maximum so as to provide a sufficient margin of safety. It is needless to say that safety is guaranteed in all aspects of rolling stock, track and electric installations.

The primary requisite for a train to run at extra high speeds with great stability is that both the rolling stock and track must be capable of withstanding such high-speed operation. The train might be derailed if the quality of car bogies were poor.

The truck used for New Tokaido Line trains has been developed by the JNR's Technical Research Institute after exhaustive research and experiments on prototype models.

Unlike the conventional type of trucks used for the older limited express electric railcars, it is a 2-axle truck without swing bolster and is constructed in such a way as to directly support the air-springs and car body. This construction shows good performance especially against lateral vibrations.

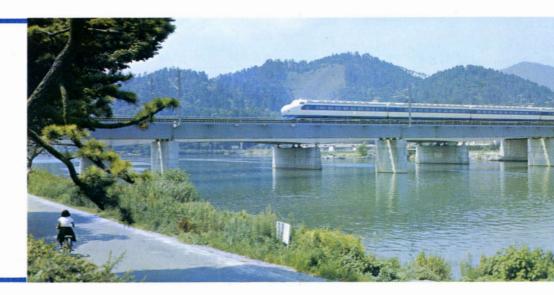




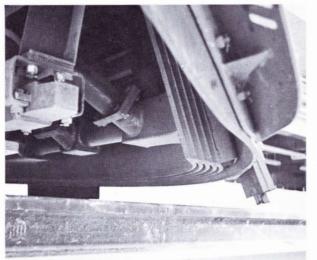
Train-end Protector

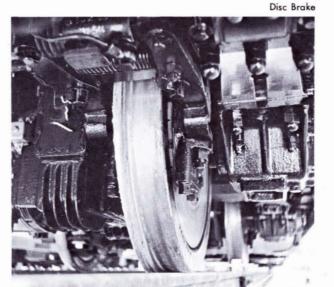
To ensure safety against any obstacles on the rail, a strong protector of 3-fold construction is attached, at both ends of each train. The first is a skirt made of steel plate as thick as 16 mm, encircling the front lower part of the car. The second is a guard made of special rubber, attached to the tip of the skirt above the rail face, and then finally an armor of 5-layer steel plates, each 16 mm (0.6 in.) thick, is installed to line the skirt. The truck is equipped, in addition, with a pair of life guards to knock off smaller obstacles which the armor inside the skirt might miss.

The dynamic brake functions at speeds above 50 km/h (30mph), and when the speed of a train is reduced to 50 km/h the air brake is made to act automatically. The brake system is so arranged that even if the dynamic brake should fail the air brake will function automatically.



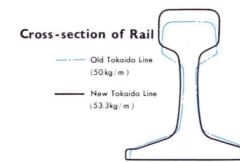




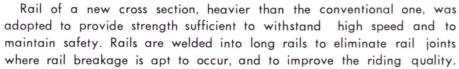


Radio Telephone installed in Motorman's Cab



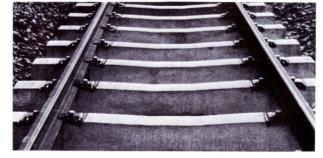


Rail



A new movable-nose turnout is used in order for trains to pass through at 200 $\rm km/h.$

Fastening of the sleeper and rail is by a double-elastic system. Under this system, a spring and a clip hold the rail to the sleeper and a rubber pad is applied between them, to absorb car vibrations and to reduce strain on the track.



Spring Clip of Rail Fastening Device

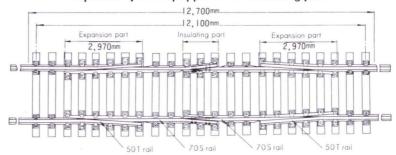


Crossing with Morable Nose

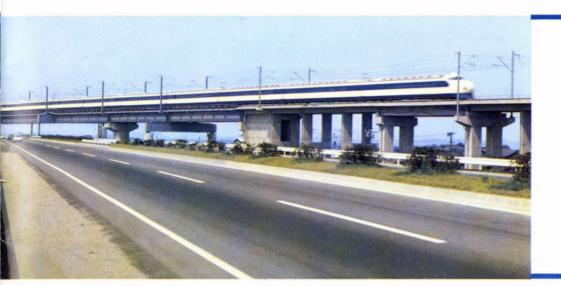




Expansion Joint



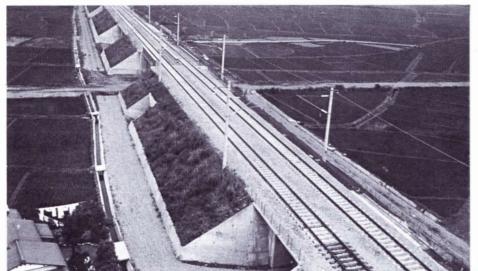
Expansion joint equipped with insulating joint



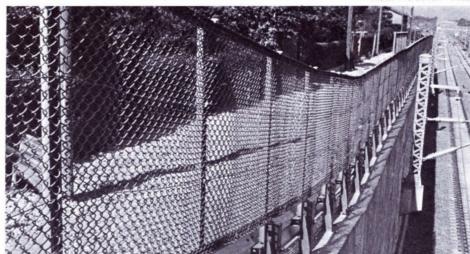
Grade Separation

Crossings with highways, waterways and other railway lines are on separate levels, and grade crossings are completely eliminated.

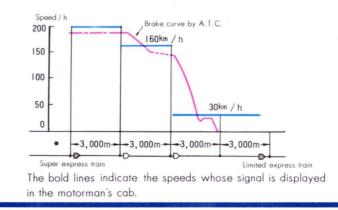
To prevent automobiles from dropping down onto the track or from bumping against supports on the New Tokaido Line, protective fences and protective banking are installed. As to the problem of tresspassers on the track, protective fences are also installed wherever necessary.



Grade Separation



Track Protection Fence



Safety Devices for Train Operation

Safety of trains operation is guaranteed by A.T.C. (Automatic Train Control) and C.T.C. (Centralized Traffic Control) devices, in which the latest electronic techniques are fully utilized.

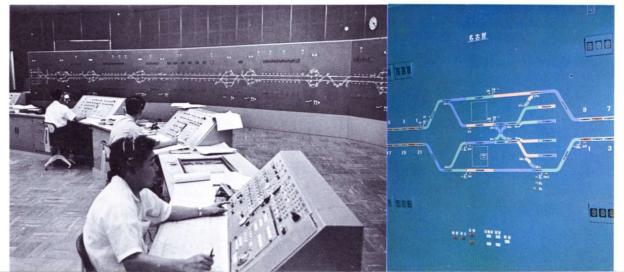
The conventional system, where it is required to keep a constant watch on wayside signals, has been abandoned, and the new line uses cab signals combined with the brake system for automatic operation. Brakes are automatically applied or released according to whether the train speed is higher or lower than the speed indicated by the signal.

Thus accidents due to misreading of signal indications or carelessness on the part of a motorman can now be eliminated. To maintain a smooth and efficient flow of traffic on the line, an indication board through which the locations of trains over the entire line can be seen at a glance is installed in the train dispatch room of the General Control Center at Tokyo Station. Here, movement of all trains can be watched. By means of the radio telephone system, any train on the entire line can be contacted simultaneously or individually for necessary instructions. Switches at all stations can be thrown by handling levers on the operation panel installed in front of the indication board.



A.T.C Equipment in Motorman's Cab









Emergency Switch Installed along Track

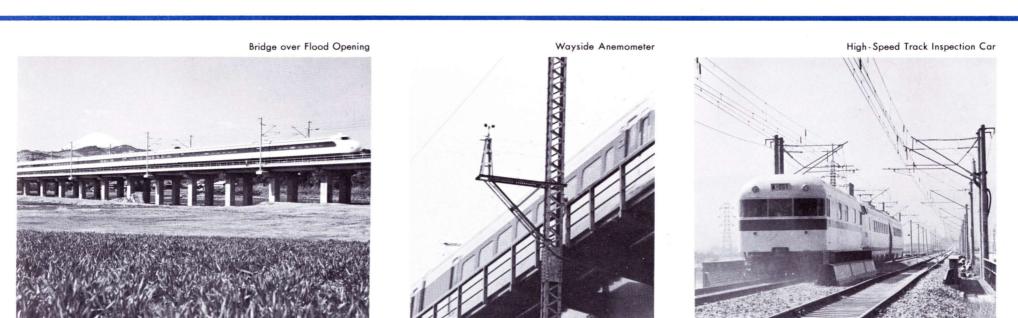
Telephone for Emergency Call

In order to obtain the best effect of safe train operation, other steps, were also taken to protect against all possible troubles.

For instance, to protect the train from natural calamities such as floods, an adequate margin has been given in designing the structures against the maximum flood level reached in the past, and flood openings are installed at places considered necessary.

Against storm disasters, anemometers are installed at 24 places over the entire line noted for strong winds. Also installed is a device that send an alarm signal to the control center in Tokyo in case the wind velocity exceeds a certain limit. A close watch is maintained on the track throughout the entire line. Furthermore, in case of an emergency any one can push buttons of switches installed at very short intervals along the line. With this, the power goes off in the affected section, automatically bringing trains to a stop.

Maintenance and inspection of tracks is performed by means of a high-speed track inspection car which is capable of carrying out measurement of track conditions while running at 200 km/h.



Other Safety Measures

V. Chronology



Ground Breaking Ceremony Held at the East Portal of New Tanna Tunnel (April 20, 1959)



Signing Loan Contact at the International Bank for Reconstruction and Development (May 2, 1961)



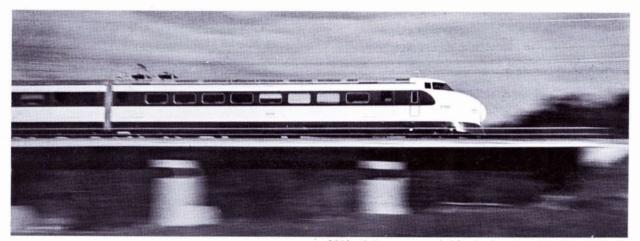
Prototype Car is brought to the Test-Run Section (April 16, 1962)

- May 10, 1956 Committee for Increase of Traffic Capacity of Tokaido Line was established at JNR Head Office.
- August 30, 1957 By the decision of the Cabinet, the JNR Trunk Line Investigation Committee was established to investigate and deliberate on matters needed for the increase of transport capacity on the Tokaido and other main lines and for modernization of transport patterns on those lines. The Committee consisted of 34 members.
- July 7, 1958

Chairman of the Trunk Line Investigation Committee submitted its final report to the Minister of Transportation to the effect that the Government and the JNR should decide and make efforts to strongly push ahead the construction of the New Tokaido Line in preference to all other projects.

- April 20, 1959 Ground breaking ceremony for the New Tokaido Line held at the east portal of the New Tanna Tunnel.
- May 5, 1960 The mission of the International Bank for Reconstruction and Development came to Japan to investigate economic and technical problems related to the construction of the New Tokaido Line.
- May 2, 1961 Contract was signed at the International Bank for Reconstruction and Development (World Bank) in Washington for a loan of \$80 million (28.8 thousand million yen).

October 18, 1961 The entire route between Tokyo and Osaka was decided.



200 km/h Run was recorded for the first time (October 31, 1962)



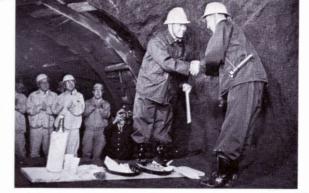
Rail Laying Completed (July 1, 1964)



Test Run, with Ex-president Sogo attending (June 23, 1962)



Construction of New Tanna Tunnel under Way



Both Headings of New Tanna Tunnel Meet(September 20, 1962)

April 16, 1962	First prototype car was completed.
June 23, 1962	Test runs were commenced on the Test-Run Section.
October 31, 1962	The prototype train on the Test-Run Section of the New Tokaido Line established a record speed of 200 km / h.
March 30,1963	The prototype train on the Test-Run Section made a record speed of $256 \text{ km}/\text{h}$.
March 2, 1964	The test run of a 6-car train for commercial service was commenced and a record of 210 km/h was made.
July 1, 1964	Track laying was completed for the entire line (515.4km).
July 25, 1964	Test runs were commenced over the entire route.
August 25, 1964	A test run of a super-express was carried out with success,

linking Tokyo and Shin-Osaka in four hours. October 1, 1964 The New Tokaido Line was officially opened to traffic.



Train for Commercial Service Appears at Tokyo Station(July 15, 1964)



Connecting Trains Between New & Old Tokaido Lines

SPX : Super Express Train

(E): Limited Express Train

SE : Semi-Express Train EXP : Express Train

R 🕭 : Applicable to all New Tokaido Line trains.

		Œ		SPX) (EX) (SPX) (EX S	2X) (LE	X) SPX	Œ	SPX	SPX		EX) (SI	X) (E	X) SPX		SPX	(EX)	SPX) (L	X) SPX	•		EX) 6	PX) (LE)	SPX	SPX		2	For tro	ain connection —					XP EX 302 20	
Kms.	New Tokaido Line	Kodama (205)	Kodama (207)	(1)	(101)	(3) (3)	(103) Hikari	(5) Kodama	(105) Hikari (7)	Kodama (107)	Hikari (9)	Hikari (11)	Kodama (109) Kodama	(111) Hikari	(13) Kodama	(113) Hikari (15)	Kodama (115)	Hikari (17)	Kodama (117)	(19) Kodama	(119) Hikari (21)			Kodama (121) Hibari	(23) Kodama	Hikari (25)	Hikari (21)	Kodama (201) Kodama	(203)	Time Shin Stat form	e required between -Osaka & Osaka ions (platform to plat- a) : About 40 minutes.	naura	004	yatomo		opuo Mvuaa	
0.0	TOKYOLv			600	630	700	730 8	00 8	30 900	930	1000	1100	113012	230 13	00 133	30 1 4 0	0 1 4 3 0	1500	1530	600 16	30 170	0		7301	800 183	0 1900	2000	2030 21	30	Kms.		Na	Ase	Ha	Soi	- A	
28.8	SHIN-YOKOHAMA ···· "			L	649	1 3	749	8	49 1	949	L	L	114912	249	134	19	1449	l	1549	Ļ 16	49 L			1749	184	9 6	L	2049 21	49	0.0	NISHI-KAGOSHIMA LV	I					
83.9	ODAWARA ··········			L	715	1	815	1 9	15 L	1015	L	٢	121513	315	141	5 L	1515	L	1615	L 17	15 L		1	1815	191	5 L		2115 22			MIYAZAKI ····································					- 13	44 .
	ATAMI			L	728	1	828	1 9	28 L	1028	F	L	1228 13	328	142		1528		1628	L 17				1828	192			2128 22			OITA					02 17	
	SHIZUOKA ···········		705	L	805	1	905	10	05 L	1105	L		1305 14		150		1605		1705	18				1905	200			2205 23	_		BEPPU ·······					- 18	
257.1	HAMAMATSU ······· "		747	L	847		947	10		1147			134314		154		1647		1747	18				1947	204			2243			NAGASAKI ····································				1500	nojo	
293.6	TOYOHASHI ········		809	L	909			1 11		1209			1405 15		1 160		1709		1809	1 19				2009	L 210	· ·		2305			SASEBO ····································					ako	17
366.0	NAGOYA ···········		845	829	945	9291	045 10			91245	1229		1442 15									9			029 214		2229				SAGA ···································				1733	Miy	18
	GIFU-HASHIMA ······ "		902		002		102	12		1302			150016		170		1802		1902		02			2102	1 220		ŀ								1100	PC I	
	MAIBARA······ "		929		029		129	12		1329			152816			29	1829		1929						222		ł				KUMAMOTO ··········			3 1822	1850		19
	куото "								05 123	5 1 4 0 5	1336	1436	1605 17	05 16	36 180	15 173	6 1905	1836	2005	936 21	05 203	0			136230 200233						HAKATA		1.1.1.1.1.1.1	1948		20	
552.6	SHIN-OSAKA ······Ar	930	10301	000 1	1301	1001	230 12	200 13	30 1 30	01430	1400	1500	163017	3017	00 18:	30 180	0 1930	1900	2030	2000 21	30 210	0		22302	200 233	0 2300	2400		_		MONORA					21	
		IEY	EXP	XP	SEL	EX	SELL		XEX		SE	SE	EXP S		XP S		EXP	EXP	EXP	EXP E		EXP	EXP	EXPE	XP S	LEX	LEX				SHIMONOSEKI ······ "					855 21	
For tr	ain connection —	3			313	1 8	309	3 20	07 220	3 2009	315	605	305 3	17 12	03 231	3 31	201	203	33	205 12	07 202	7 209	603	35 3	301 230	5 1	3				OGORI ····································					013 22	
	e required between				(2)				2		(3)	(1)		. 4										0							TOKUYAMA ···································					100 23	
	n-Osaka & Osaka tions (platform to plat-	17	5	DW		a	D		yan				C	2 :	10	Ē	o	'n	c ·-	·	nso in	0		achiho	- Lo	2	ho				IWAKUNI					209 0	
	m): About 40 minutes.	lop	Daisen	Satsum	Washu	Tsubar	Misas	2 1	Shiroya	Shioji	ashu	Tajima	iyaj (2)	ashu .	Sakurajim Binao (2)	Kirishi	Hyuga	Hinokun	Unzen Saikai	Genkai	Amak	rad	0		Ondo	aku	Mizul				HIROSHIMA ····································					310 1	
Kms.		W	Ď	So	3	Ts	¥ :	DH >	Sh	Sh	3	To	×	3	S in	×	Ĩ	Ξ	S	0 :	A	Ξ	¥	1	ō z	S	×				UNO						
552.6	SHIN-OSAKALv	1030	1050	102		1220	13	330 14	20 1 4 3	4 1520	1524		12	713	184	45 L	1951	1955	L	2030	211	4	2218	1 2	310 233	7 L	L				ОКАҮАМА "	235	5 245	5 330	342	355 4	26 4
556.4	OSAKA	1040	1059	112	1150	12301	240 13	340 14	30 1 4 4	5 1 5 3 0	1535	1656	1700 12	730 18	318 18	55 190	5 2001	2015	2026	2046 20	48 212	5 21 42	2236	2300 2	330 255	3 2350	139			849.3	HIMEJI ······	401	412	445	503	517 5	45 6
589.5	КОВЕ	1105	1133	142	1217	1 1	307 14	404	L 151	4 L	1603	1723	1734 12	757 18	350 193	23 194	1 2031	2045	2057	2118 21	22 21 5	7 2217	2310	2337	001 02	3 016	1			904.1	КОВЕ	459	511	548	600	617 6	44 7
644.3	HIMEJI	1156	1235	244	1307	13381	404 14	449 15	37 161	4 1643	1701	1827	1834 1	848 19	50 20	18 204	2 21 41	2145	2158	2223 22	31 230	1 2321	014	038	102 12	4 L	L	••••		937.2	OSAKA ·····Ar	531	542	618	630	648 7	15 7
732.9	OKAYAMA	1305	1408	401	1423	1444	15	558 16	44 172	8 1748	1820		1944 2	009 21	21 213	34 220	4 2305	2310	2320	2343 23	53 02	4 050	141	203	226 24	8 211	402			941.0	SHIN-OSAKA ······· "	540	553	3	L	700 7	24 7
765.8	UNO	-	sha 30	1	1501		58	17	20		1858	52	2	052															=			t					
984.8	HIROSHIMA ··········	1522	Tai 18	1648		1701	10118	313	204	7 2013	53	21	2210	(036 P	0 12	0 202	220	227	251 3	14 33	0 347	447	524	607 65	1 443	628					(LEX	LEX	SPX	(EX)	SPX)	Œ
936.2	IWAKUNI	L	Ar	1738		L	- P 18	848	213	1 2049	Xyo 4	ni			123 ¥		3 244	1	309	336 3	55 41	4 430	530	608	653 .	·	L				New Tokaido Line	Dm (2	DE (2) a	-	Kodama
983.3	TOKUYAMA ·········	1652	0'0	1846		1828 .	Age	1	225	1 21 47	LV.	Tott Nii			229 5		8 355	L	421	447 5	10 51	9 545	640	719	825 .	. 617	r L				Them Tokuldo Ellie	20	Kodar (204	(2)	Kodama (102)	(4)	opo
	OGORI		101					021	234	οĻ		4 Y		:	315 .	. 40	6 442	452	508	537 5	56 61	0 630	730	808	910 .	·	848			Kms.		×	×	H	×	Ē	×
1,096.5	SHIMONOSEKI	1831	2	2101		2011	2	126	10	4 2320)	6			129 ·	. 51	9 603	609	629	700 7	16 72	7 753	850	923 1	023 ·	· 806	954			941.0	SHIN-OSAKALy	1		600	630	700 .	7
1,102.8	MOJI	l		2121		2024	0 2	139	11	8) 0		4	444 .	. 53	3 619	627	644	715 7	31 74	1 812	905	942		. 818	1006				куото "			622	654	722 .	7
1 100 0	KOKUDI	1847		2138		1	sak	1	12	8		sak		4	453 .	. 54	2 628	637	654	728 7	42 75	1 827	915	950		· 1	F				MAIBARA ···································				728		8
1,108.3	KOKURA ······ "	1.0.17				0100	0 2	245	25	2		ima		(508 -	65	7 658	753	817	843 5	00	941	1037		: : : : : : : : : : : : : : : : : : : :	928	1119				GIFU-HASHIMA ······ "			i	754	i.	8
	КОКURA « НАКАТА	1944		2301		2130	E 4	245		-				8	334 .	92	4	1020			115	1	1307		1		1323		[012	828 .	9
1,176.5	НАКАТА "	1944			305 :					3		×		(534						0	- 10/0	00		2					,127.6	NAGOYA		630	0 728	013		
1,176.5	НАКАТА "	1944					W			3		*							921	951	oto	1043	20		yo	1018	20				NAGOYA				847	1.	9
1,176.5 1,294.9 1,230.1	НАКАТА	1944					Wi		52	3		¥ 				•		oio	921 1057		20	1229	50		To	1018	1820			,200.0			704	4 L		1 .	
1,176.5 1,294.9 1,230.1 1,293.6	HAKATA	1944						····	52			• •••				•		konojo :	1057 1144	1216	20	5	Nag		1435 : -Lv Tokv	1018	0 18			,200.0	TOYOHASHI		704	4 L 7 L	847	i.	10
1,176.5 1,294.9 1,230.1 1,293.6 1,337.2	HAKATA	1944	 			···· ···	: : : Mi	····	··· 52				 				859	liyakonojo 1507 :	1057 1144 200	1216	. Ky	1229	Lv Nag	1225	To	1228	0 18			,200.0 ,236.5 ,313.4	TOYOHASHI		704	4 7 4	847 914		···· 10 ···· 10 ···· 11
1,176.5 1,294.9 1,230.1 1,293.6 1,337.2 1,229.2	HAKATA	1944 2135 2055	 			···· ··· ···	: : : : Mi	····	··· 52		···· ···	·	 	 			859	Σ	1057 1144 0.67	1216 of 00	Lv Kyc	N <u>1229</u>	: Lv Nag	1225	kyo 1435 :Lv To	1228	0 18		1	,200.0 ,236.5 ,313.4 ,389.0	TOYOHASHI ······· " HAMAMATSU ······ " SHIZUOKA ····· "	 700 730	704 727 0 804		847 914 951		10
1,176.5 1,294.9 1,230.1 1,293.6 1,337.2 1,229.2 1,241.3	HAKATA	1944 2135 2055	··· ··· ···		Lu Nagoya 805	···· ··· ···		····	··· 52			·	 	··· ··· ···				Ar M	1057 1144 1230 1230	1216 2000	: :: ::	1229 	: : [v Nag		Tokyo 1435	- <u>1228</u> 	Lv Tokyo 18	···· ···	1	,200.0 ,236.5 ,313.4 ,389.0 ,409.7	TOYOHASHI	 700 730 75	704 727 0 804 6 840	4 7 4 5	847 914 951 1027		··· 10

Fares & charges (In Yen) Limited Express Charges

EVD	EXP	EXP	EXP	EXP	LEX	EXP	EXP	SE	SE	SE	EXP	EXP	LEX	LEX	SE	SE	LEX	SE	EXP	SE	EXP	LEX	SE	EXP	LEX	EXP	EXP	EXP	LEX		-
206	36	208	204	1204			1202		2312	312	302	2204	2010	2006	2810		2	2314		3606		4	316	1114		304		2202			
Genkai	Takachiho	Amakusa	Hinokuni	Sakurajima	Genkai (2)	Kirishima	Hyuga (2)	Tajima (1)	Bingo (1)	Washu (1)	Miyajima (1)	Shiroyama	Shioji	Yunagi	Misasa Mimasaka	Washa (2)	Hato	Bingo (1)	Daisen	Yuami	Satsuma	Tsubame	Washu (3)	Harima	Midori	Kanmon	Seto	Tsukushi	Matsukaze		
	1150			1535		1603						1935									2311										
	1447																														•••
	1916						2115	g																							
•••	1931						2134	peop			•••	_			•••						_		•••								
633					1830			Minami-nobeol 1833		· ····																					•••
								nam																							
1857			•••		2106			Mi					••••																		
1				1947		2020		LV		•••		2349	•••								335				830		••••				
2009	1	- H			2215			asaka 1)				218	•••		•••		710				605				1023			917			•••
2119					2328							321	•••		•••		ł	•••			725				1123			1024			
2135				2331		006		Σ				334			3		822	15		35	742							1042	m	••••	
	2239				2356			53	710			348	630		1143		836	13		133		1010				1040		1058	ti		
309		003	038						D			505	1		p		936	ara	 R	saki	906	1				1145		1213	2		•••
002		057	0.00	145				£ 5	Mihar			554	808		T sukida Agei		1100	Mihar	Taisha	Kinosaki		1150			1313			1302 1423	1 3		
120		211				331 418			LV N		725	705	907 945		LV T LV A		1109	N	Lv J	LV I	1111	1322				1334 1420		1423			
210	245	259	331	343	353	418	438				725	805	945				1141				1150	1322			1443	1420			m		_
1	_			-	_	_				830	-			1240		1310							1515				1635		in L.		
524	550					722			846			1101		1316			1405					1540				1651			E R		
542	706	735				844			1004		1110	1221	1318		1432			1601								1812 1915			Via S		
751	805	837	843 915		917	944		1019		1122			1425				1555				1722					1915					
828	836	907				1010		_									1630		1728			1812			1935	1755			1		
837	k	918	930			+					_	1419				1040	1030		17.37		1807	1012	1640	+	1933		L		+		
SPX)	Œ	SPX			SPX.	SPX)		(EX)			SPX	(LEX)	SPX			SPX	(LEX)	SPX			SPX	(LEX		SPX	(LEX		SPX)	SPX		(LEX)	
(6)	Kodama (106)	Hikari (8)	Kodama (108)		Hikari (10)	Hikari (12)		Kodama (110)		Kodama (112)	Hikari (14)	Kodama (114)	Hikari (16)	Kodama (116)		Hikari (18)	Kodama (118)	Hikari (20)	Kodama (120)		Hikari (22)	Kodama (122)		Hikari (24)	Kodoma (124)		Hikari (26)	Hikari (28)		Kodama (206)	Kodama (208)
800	830	900	930		1000	1100		1130		1230	1300	1330	1400	1430		1500	1530	1600	1630		1700	1730		1800	1830		1900	2000		2030	2130
822	854	922	954		1022	1122		1154		1254	1322	1354	1422	1454		1522	1554	1622	1654		1722	1754		1822	1854		1922	2022		2054	2154
F	928	ŀ	1028		F	1		1228		1328	ŀ	1428	ŀ	1528		L	1628	ŀ	1728		L	1828		L	1928	···	ŀ	L		2128	
ŀ	954	ŀ	1054		L	L		1254	S	1354	L	1454	ŀ	1554		L	1654	ŀ	1754		ŀ	1854			1954		L	1		2154	
928	1013	1028	1113		1128	1228		1313		1413	1428		1528	1613		1628		1728	1813		1828	1913			2013		2028	2128		2213	2310
ł	1047	ŀ	1147		1	ŀ		1347		1447	ŀ	1547	ŀ	1647	••••	ŀ	1747	ŀ	1847		ŀ	1947	••••		2047		ŀ	ŀ		2247	
+	1114	ŀ	1214		1	ł		1410		1514	ŀ	1614	1	1714		ł	1814	ł	1914		ŀ	2014			2114		ł	ŀ		2310	•••
1	1151	1	1251		1	ŀ		1448		1551	1	1651	ŀ	1751		ł	1851	ł	1951		ŀ	2051			2151		1	1		2345	
ł	1227	ł	1327		1	ł		1525		1627	ŀ	1727	ŀ	1827		ŀ	1927	ŀ	2027		ŀ	2127			2227		ł	1			
+	1242	1	1342		1	· F		1541		1642	ł	1742	ł	1842		1	1942		2042		ł	2142			2242		+	ł			•••
1200	1308	1200	1408		1	+		1608		1708		1808	1000	1908		10000	2008		2108		1	2208			2308		1200	1			
200	1330	1300	1430		1400	1500		1630		1/30	1700	1830	1800	1930		1900	2030	2000	2130		2100	2230		2200	2330		2300	2400			

				0						
	1 km — 2 1st class	200 km 2nd class	201km — 1st class	400 km 2nd class	401 km — 600 km 1st class 2nd class					
Class A charge	1.320 yen	600 yen	2.640 yen	1.200 yen	3.520 yen	1.600 yen				
Class B charge	1.110	500	2.200	1.000	2.860	1.300				
Class C charge	880	400	1.760	800	2.420	1.100				
Sections applicable	Tokyo - Atami Nagoya - Shin		Tokyo - N	Vagoya	Tokyo - Shi-Osaka					

		& Cho Expres							res & nited E		jes for s "Kodo	ama"	1,030	-	Shin-Yo kohama
50	per i	cxpre	SS I	пко	Iri	_							480	2nd	Konama
		Tokyo	Nag	goya	Ky	oto						1,180	1,320	lst	Odawa
Shin-	2nd	2,480	1,0	020	e	510						560	640	2nd	ra
Osaka	1 st	5,030	2,0	060	1,3	310					990	1,270	1,420	lst	
	2nd	2,420	1	910							460	_10	690	2nd	Atami
Kyoto	lst	4,920	1,	860						1,270	1,380	1,650	1,800	lst	Shizuo-
	2nd	1,920								610	670	820	900	2nd	1.
Nagoya	1st	3,890	1						1,290	1,670	1,760	2,920	3,070	lst	Hama-
			1						620	830	880	1,430	1,510	2nd	matsu
								1,090	1,470	1,840	2,830	3,100	3,250	lst	Toyoha
								510	720	920	1,380	1,530	1,610	2nd	shi
						1,27	0	1,430	1,840	3,100	3,190	3,380	3,450	lst	
						61	0	700	920	1,530	1,580	1,680	1,720	2nd	Nagoya
				1,05	50	1,42	0	1,600	2,860	3,250	3,320	3,450	3,520	lst	Gifu-
				49	90	69	0	790	1,400	1,610	1,650	1,720	1,760	2nd	Hashimo
		1,1	140	1,29	90	1,67	0	1,840	3,120	3,400	3,430	4,240	4,310	lst	
			540	62	20	83	0	920	1,540	1,690	1,710	2,090	2,130	2nd	Maibara
	1,2	30 1,4	190	1,64	40	2,88	0	3,070	3,380	4,220	4,280	4,400	4,480	lst	
	5	90	730	81	10	1,41	0	1,510	1,680	2,080	2,110	2,180	2,220	2nd	Kyoto
1.090	1,4	-	690	1.84	40	3,10	0	3,290	3,470	4,330	4,370	4,510	4,590	lst	Shin-
510			340		20	1,53	-	1,630	1,730	2,140	2,160	2,240	2,280	2nd	Osaka
Kyoto	Maib	ara Gifu Has	,- hima	Nago	oya	Toyoł shi	10-	Hama- matsu	Shizuo- ka	Atomi	Odawa- ro	Shin-Yo- kohama	Tokyo		

Remark : 1st class fares & charges include tax.

